

Engine type:

Engine nr.:

Date overhaul:

Mileage when mounted:

Details overhaul:

Balancing crankshaft, incl. flywheel and clutch release assembly:

Cylinder head, unleaded / LPG:

Warranty period: 1 year or 10.000km

Running-in and break-in regulations

1. Before you run the engine: Fill and/or check the oil and water. Oil SAE 30
2. Set the ignition at 8 degrees
3. Start the engine without spark plugs for oil pressure (± 30 sec.)
4. Adjust the spark plugs on 0,6mm and mount
5. Warm-up the engine for about 15 minuten at a maximum of 1500 rpm. to $\pm 75^{\circ}$ C.
6. Retighten the cylinder head when warm at 50/Nm. (first untighten $\frac{1}{4}$ of a turn).
7. Adjust the valves when the engine is warmed up. (inl. 0.15 / exh. 0.20 mm)
(11D inl. 0.20 / exh.. 0.25 mm)

BREAK-IN:

Don't overload the engine and no high number of revolutions.

Max. 3000 rpm.

Change the oil after 500 km, SAE 30

After 1000km retighten the cylinder head when it's warm at 5/Nm. (first untighten $\frac{1}{4}$ of a turn), adjust the valves and change oil 20W50.

For more information see the instruction manual or workshop manual.
The complete warranty agreement can be seen on www.ctaservice.nl